

Development and Upscaling of Microfluidic Cartridges for LoC Nucleic Acid Amplification and Microarray Detection

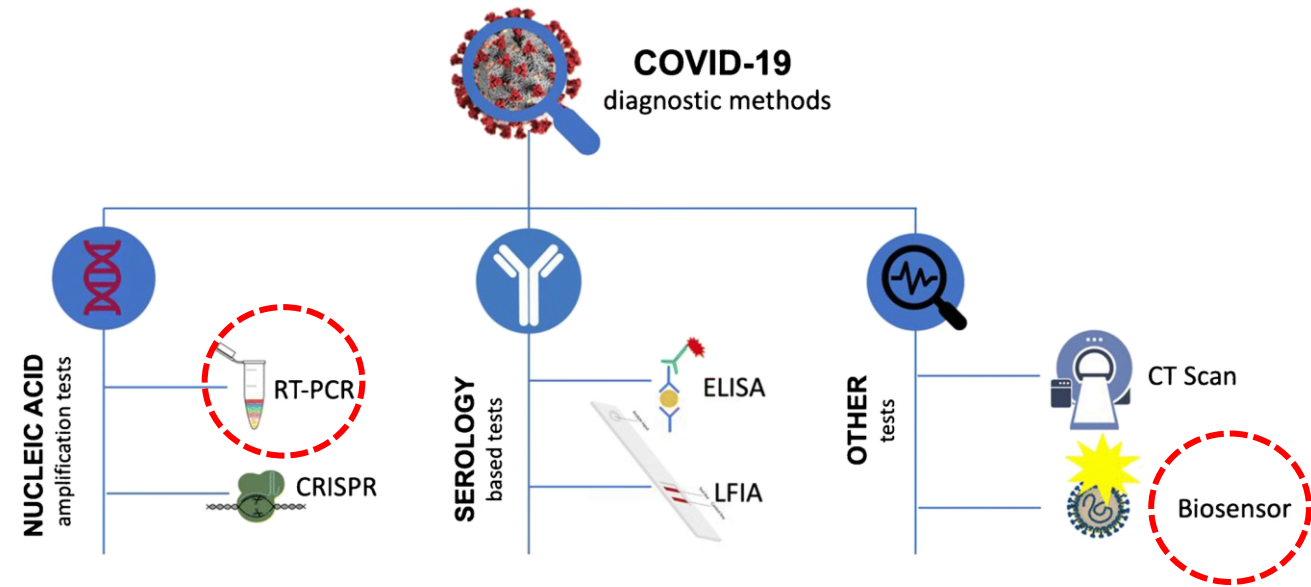
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Biomedical Research Foundation of the Academy of Athens,
Athens, Greece

Societal challenges in COVID-19 crisis

Requirements for tests that are:

- **Reliable**
- **Fast**
- **Capable of multiplexed analysis**
- **Cheap**



Our solution

A **Point-of-Care device** that combines:

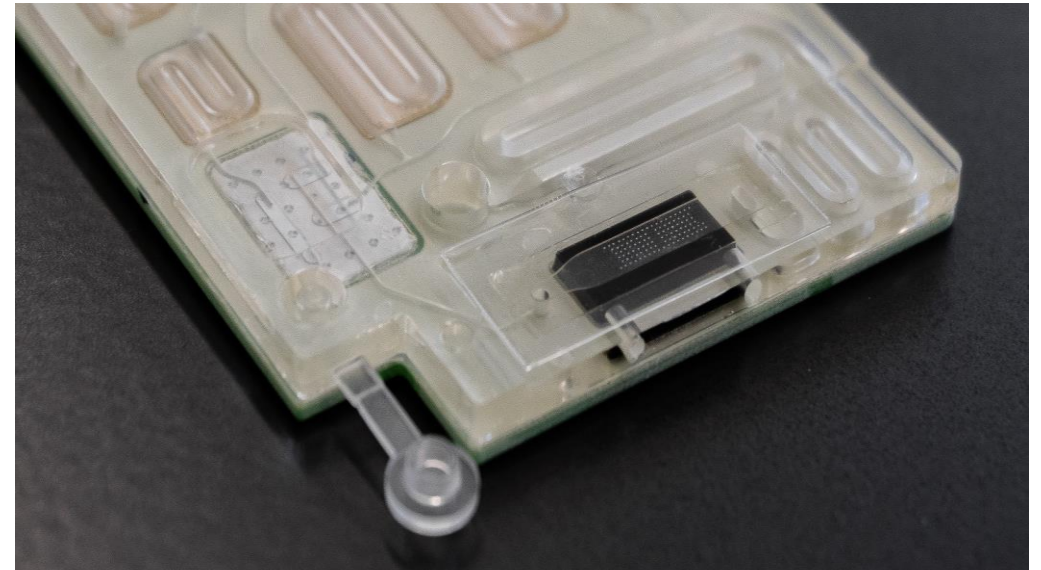
injection molded cartridges

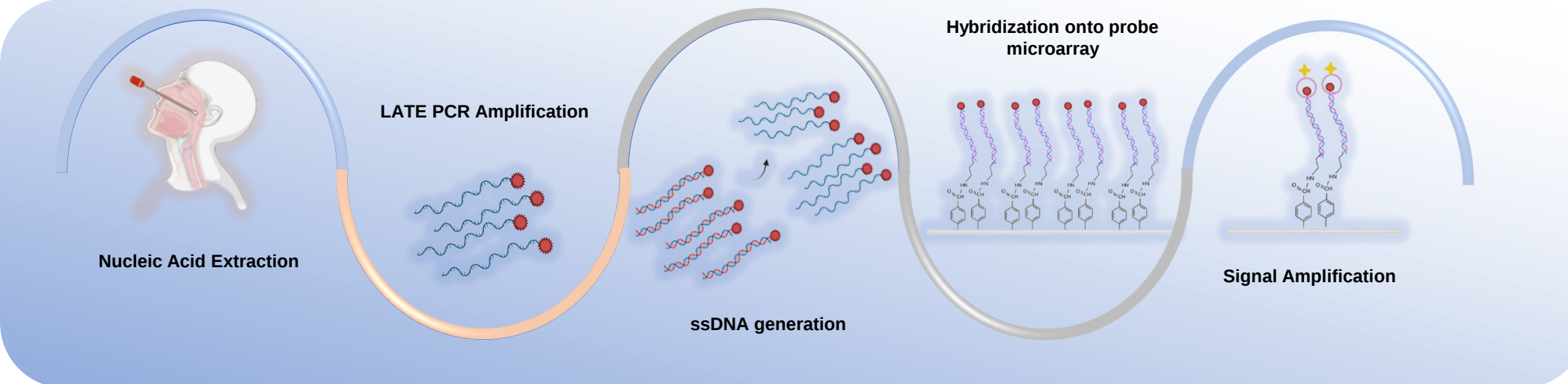


sensor foils produced by R2R imprinting

and puts forward innovative solutions in the:

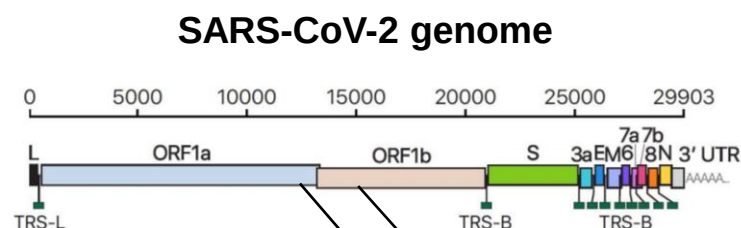
- ✓ **PCR protocol**
- ✓ **Detection methodology**
- ✓ **Integration into a single cartridge**



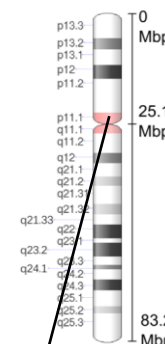


Overview of the molecular diagnostics assay and the detection methodology

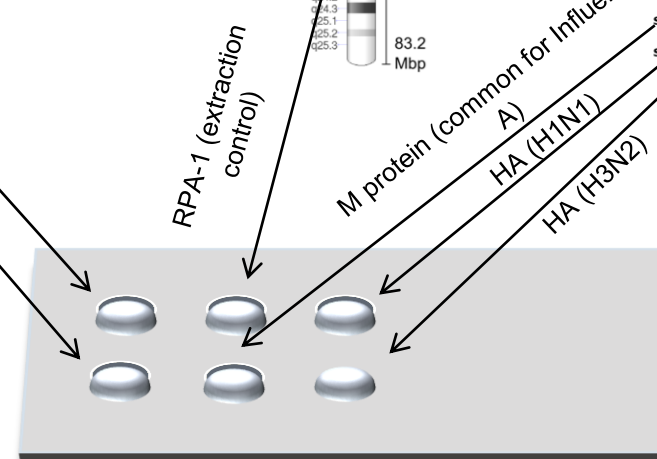
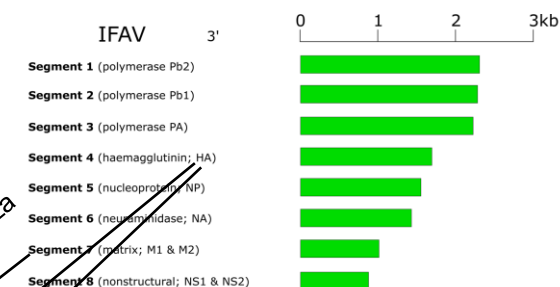
✓ **Multiplexed analysis**



Human chromosome 17



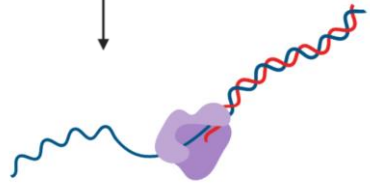
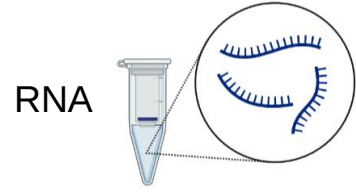
Influenza type A genome



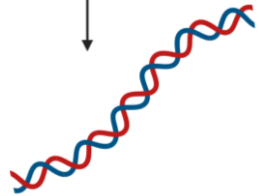
Different immobilized ssDNA probes in every spot

Linear after the exponential (LATE) PCR: A variant of Asymmetric PCR...made efficient though primer modification

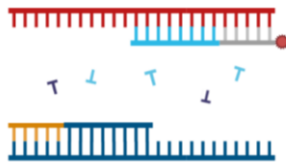
✓ **Generation of ssDNA product in excess**



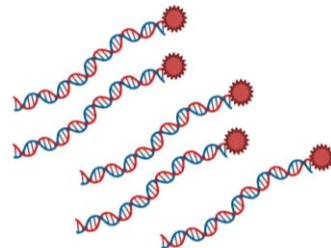
Reverse
Transcription



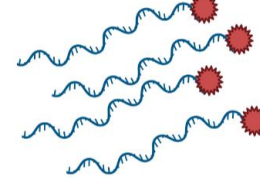
Amplification



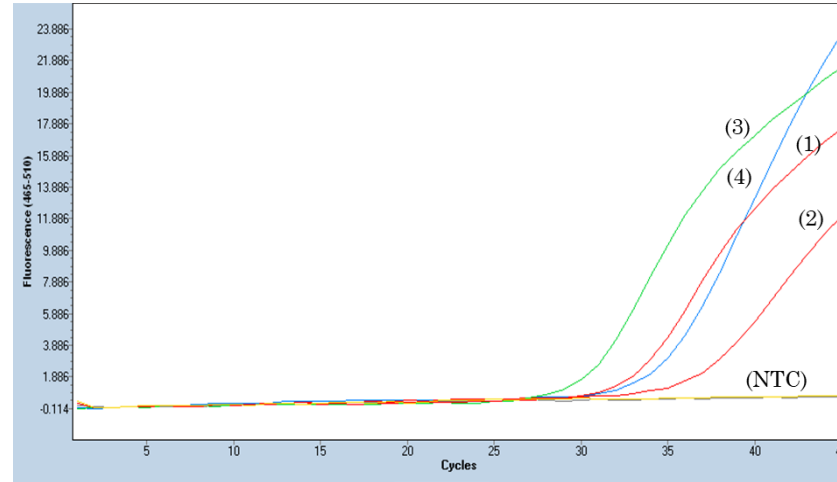
Exponential
phase



Linear
phase

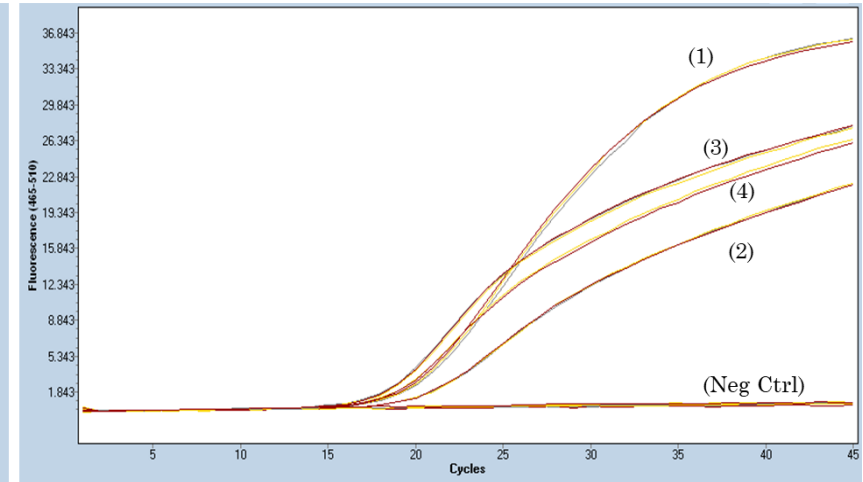


SARS-CoV-2 IP2 gene amplification on conventional benchtop thermocycler
1000 copies of artificial RNA

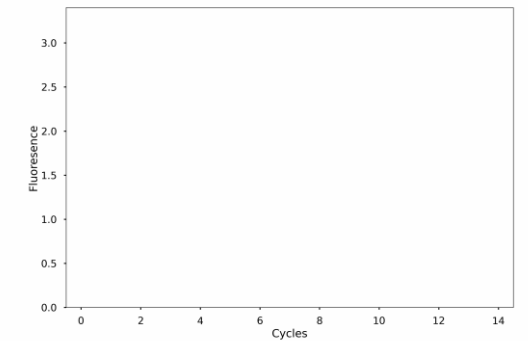


(1) : +Standard protocol → Cp = 35.09
(2) : no xtra bases → Cp = 37.04
(3) : +2 xtra bases → Cp = 30.32
(4) : +4 xtra bases → Cp = 33.02

Positive Sample



(1) : +Standard protocol → Cp = 20.19
(2) : no xtra bases → Cp = 20.74
(3) : +2 xtra bases → Cp = 18.29
(4) : +4 xtra bases → Cp = 18.72



STD

LATE

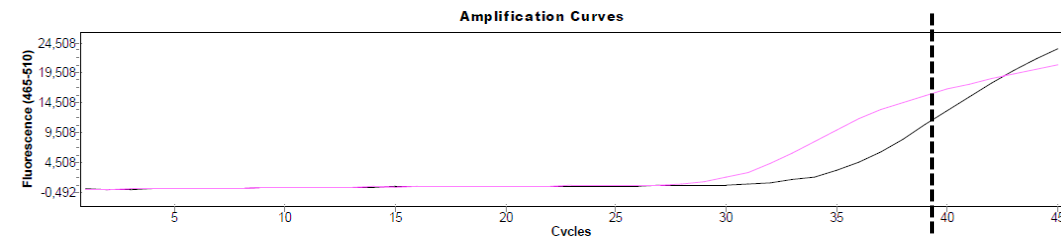
Detection of amplified product onto probe-spotted sensor foils

Amplification and subsequent detection of patient samples with various viral loads with LATE protocol vs. certified VIASURE kit (STD)

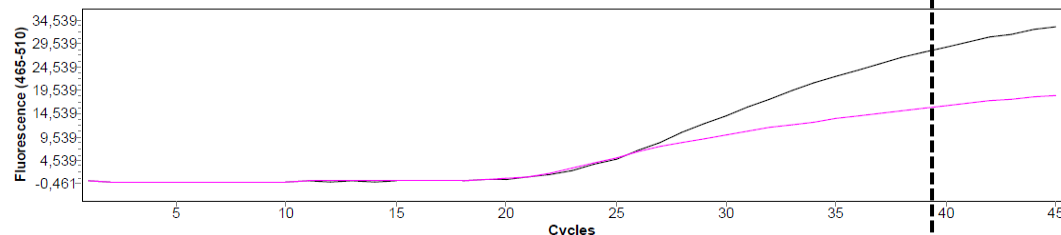
✓ **Faster analysis**

✓ **Simplicity of cartridge design**

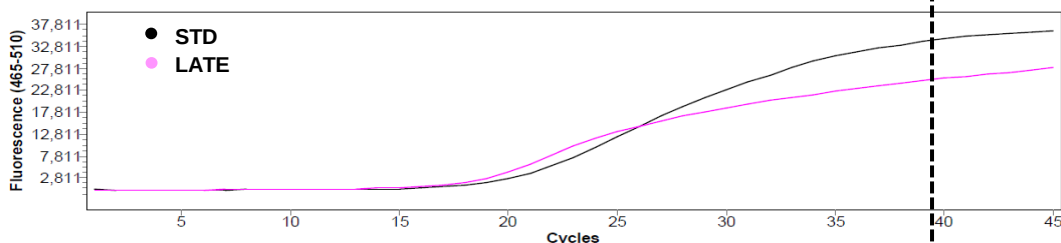
Low



Medium



High

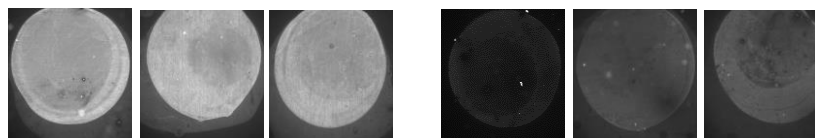


PROTOCOL	VIRAL LOAD		
	LOW	MEDIUM	HIGH
VIASURE	34.1	24.6	19.7
LATE	31.7	22.3	18.3

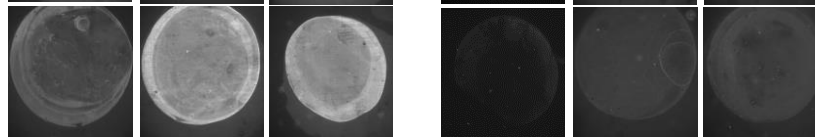
LATE **STD**

45 55 65 45 55 65

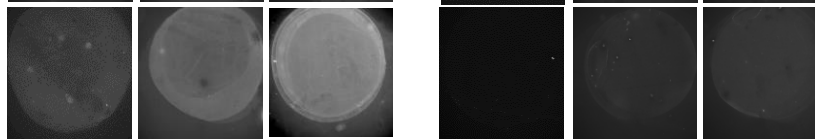
HIGH



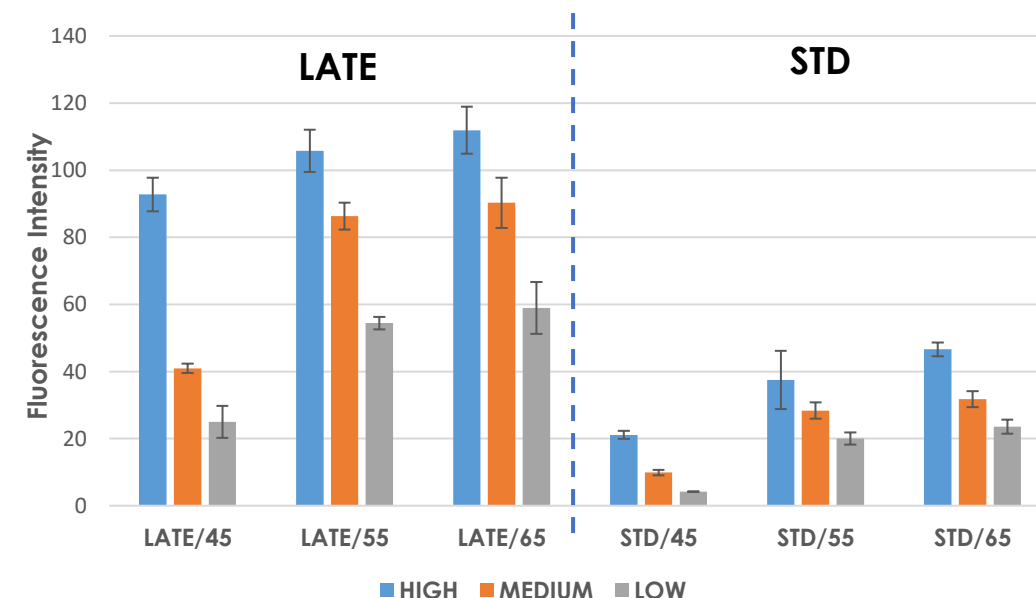
MED



LOW



Hybridization of amplified IP2 with complementary probes spotted onto functionalized COC sensor foils

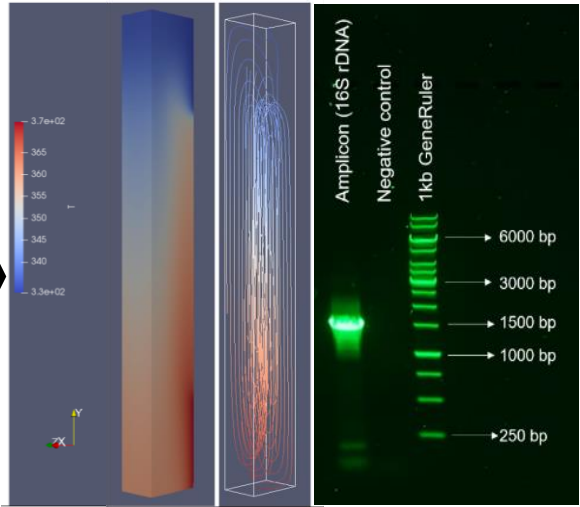


Convective PCR

- ✓ Further reductions in amplification time
- ✓ Further simplification of cartridge design

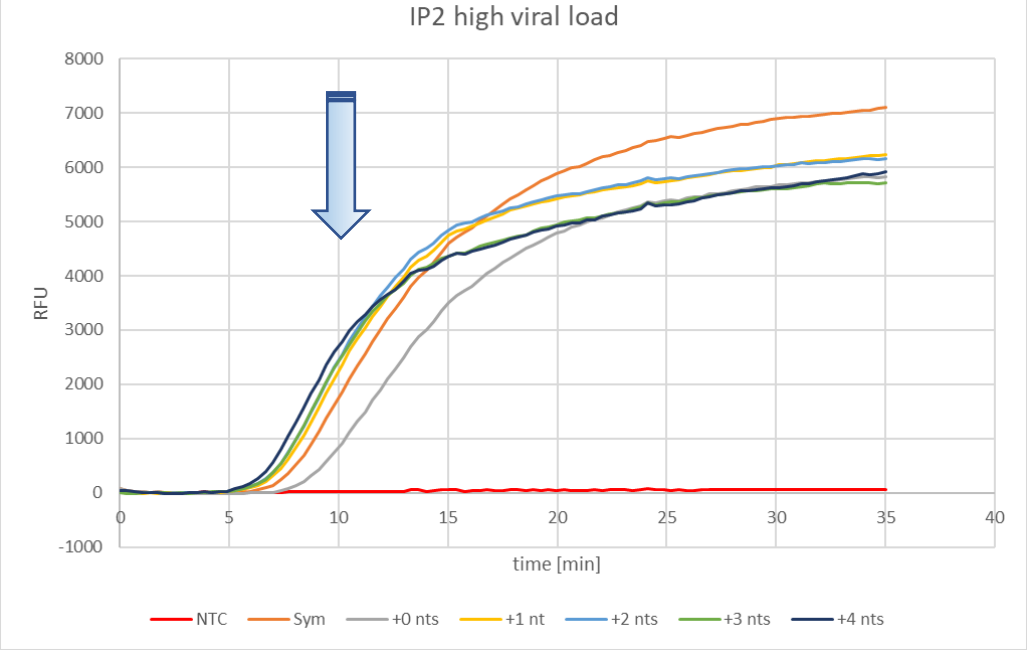


Conventional thermocycler
vs cPCR cycler
(1500bp: 2hours vs. 30min)

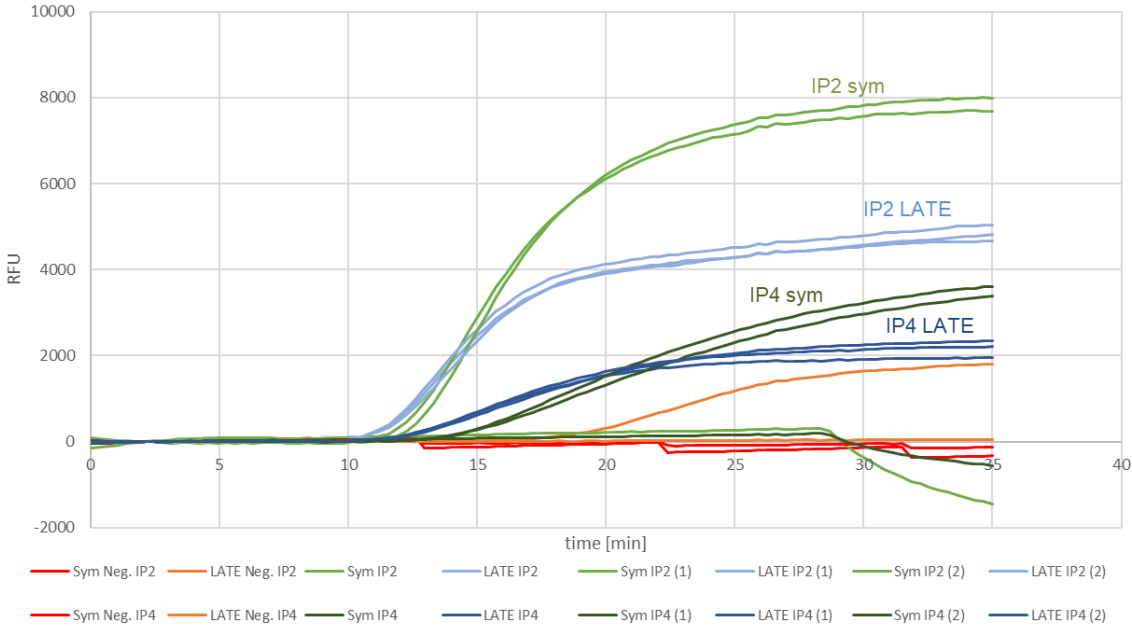


Multiplexed LATE cPCR
(1000 copies of artificial
RNA)

cPCR: Convection
Simulation
and gel picture of
cPCR of 16S rDNA
(1500bp) in 30min



LATE cPCR for IP2
gene (patient sample)



Integration into a cartridge

Flexible Microfluidic Platforms not requiring any tubing, external pumps or external heaters

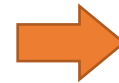
- ✓ Integrated reagents, micropumps & heaters



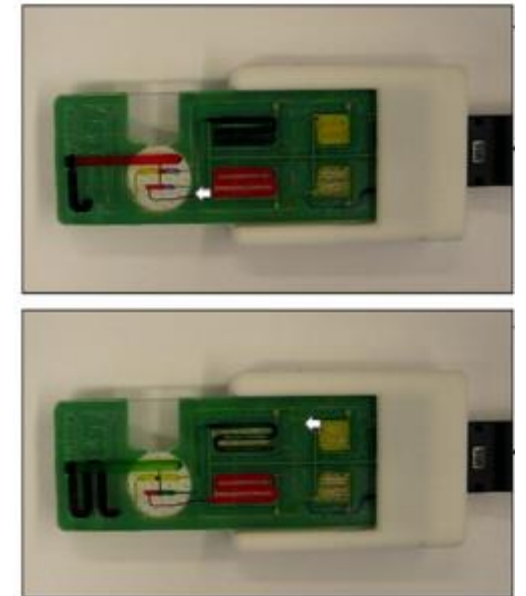
no tubing



no external pumps



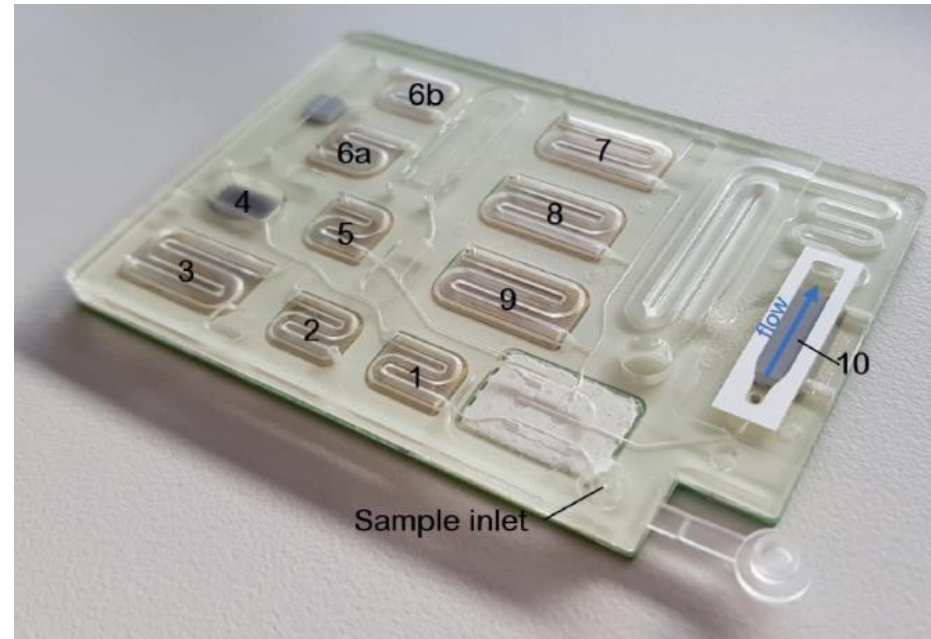
On-Chip
pumps + reagents



Real cartridge and instrument

Microfluidic Cartridge with integrated pumps and heaters.
Functional elements are:

- (1) Sample reservoir
- (2) Amplification reagent reservoir
- (3) Push buffer to empty (4)
- (4) Amplification chamber
- (5) Prehybridization buffer
- (6a) Hybridization buffer
- (6b) Reservoir for amplified sample
- (7),(8),(9) Wash buffers
- (10) Heatable sensor area with flow cell adhesive tape (white) for microarray foil attachement



Microfluidic cartridge with pumps & heaters

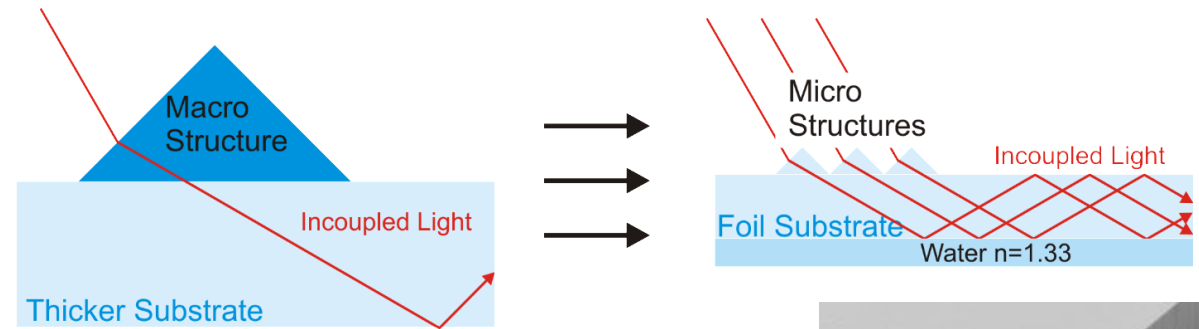


Cartridge-control and Read-out Instrument Prototype

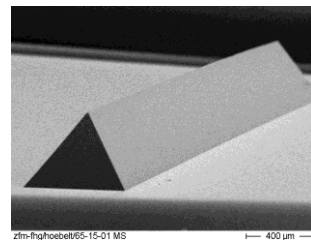
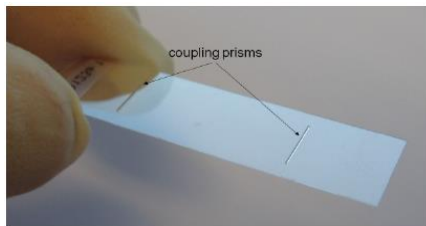
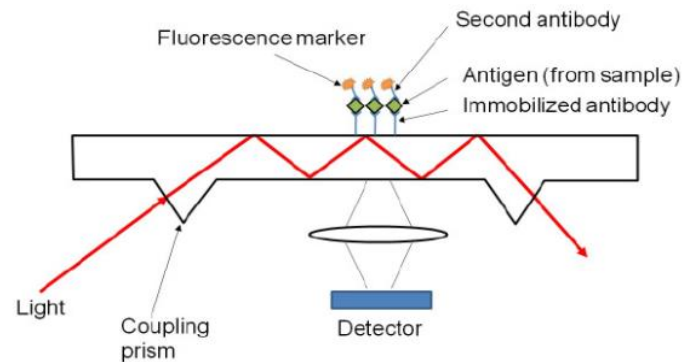
Note: here, a cartridge for amplification with RPA is shown, as cPCR-design is still confidential

Sensor foil structuring

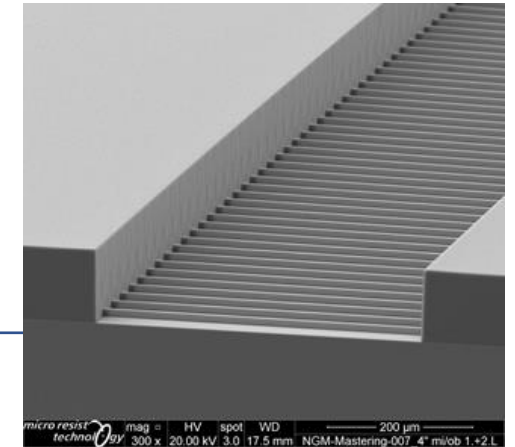
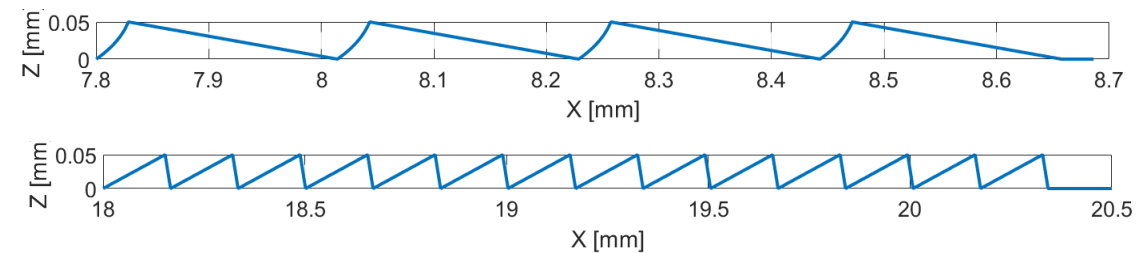
Replacement of existing macroscopic coupling prism by micro structures for light coupling on the sensor polymer foil.



Existing system

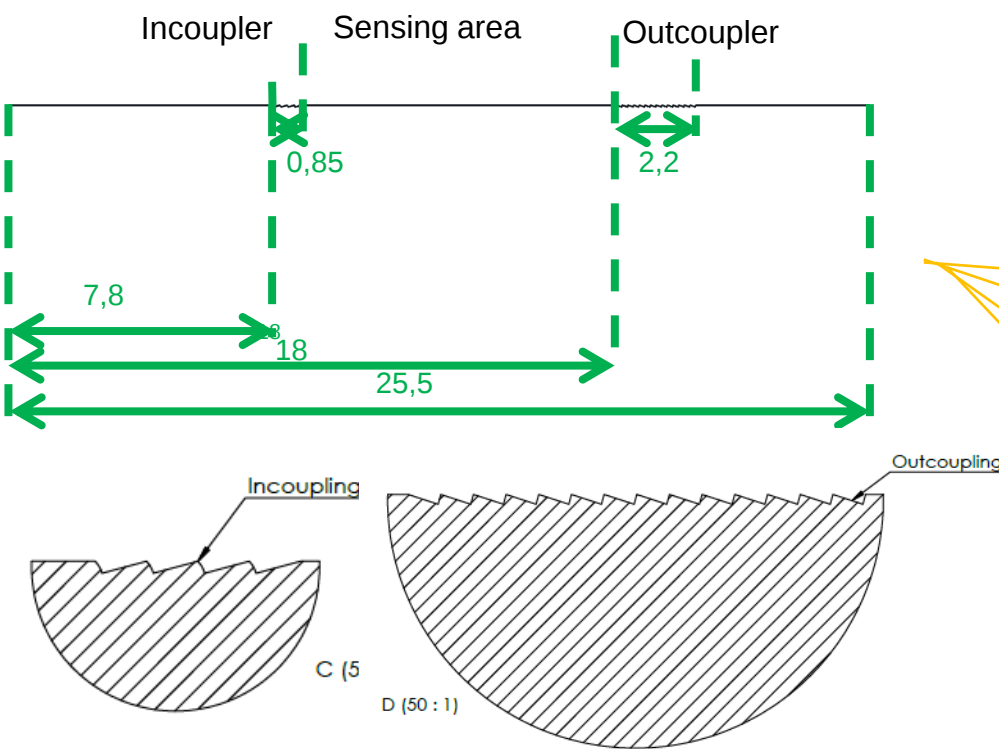


Optimized structures from simulation

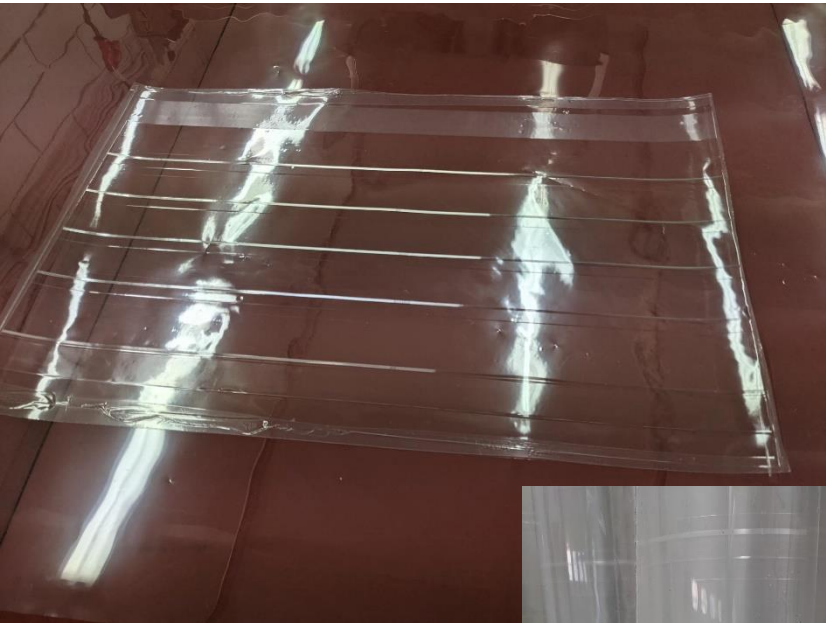
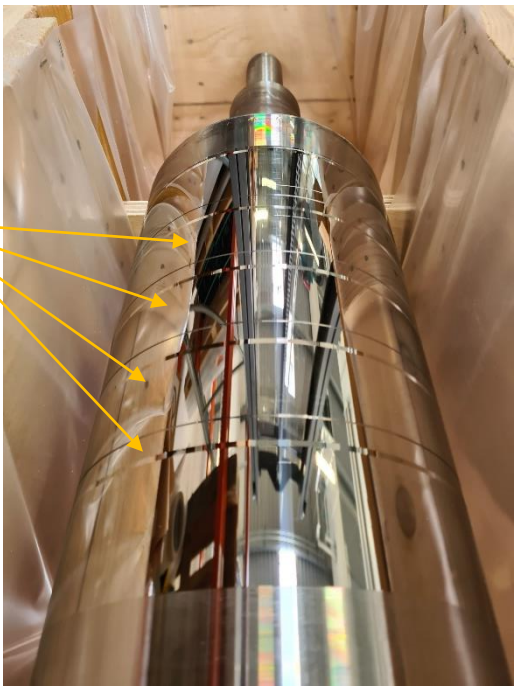


Replication of light in/out-coupling structures

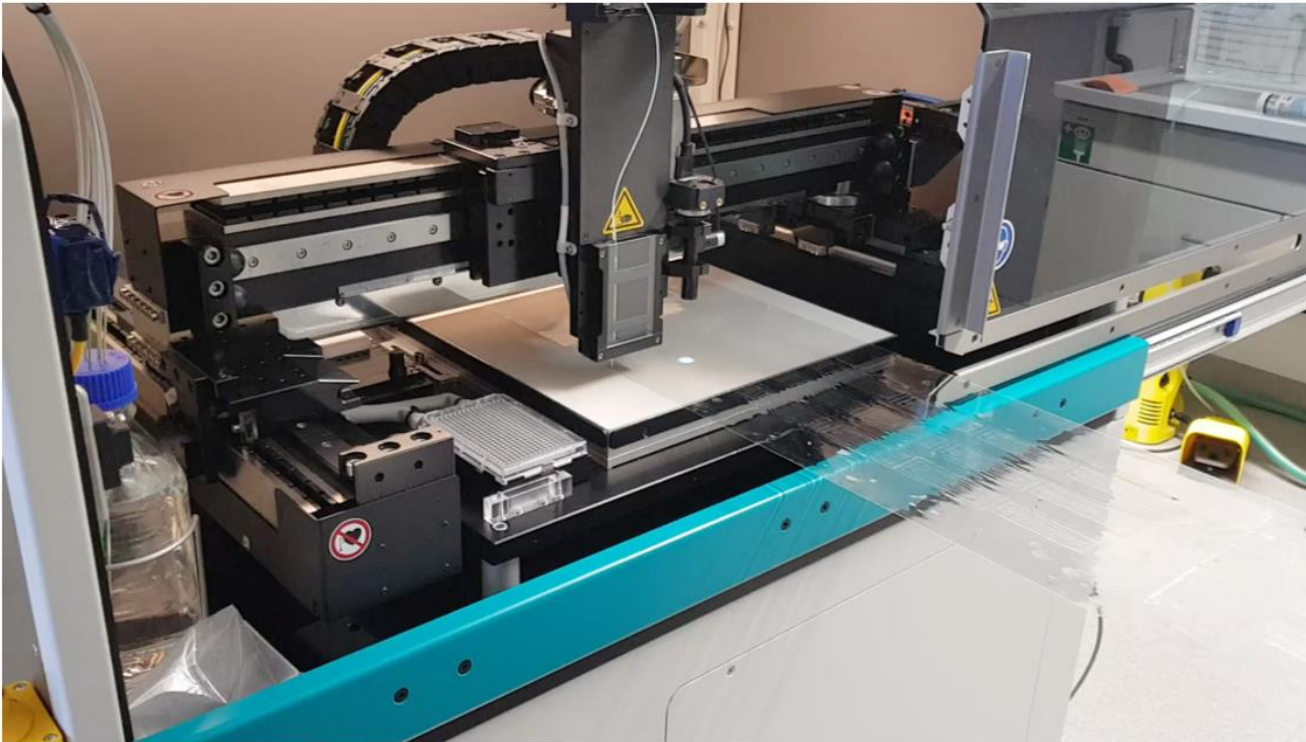
Engraved roller with the optimal in/out coupling structures



Layout of the Roller: Predefined distances between In-/Outcoupler (top); overview of the structures (below)



R2R Extrusion Coating:
Patterning of thermoplastic foils



Roll-to-Roll microarray spotting and sensor biofunctionalization

Positioning

	End-point PCR (for μ Array)	qPCR	Point-of-Need Isothermal Amplification	Convective End-point PCR (for μ Array)	Convective qPCR	Point-of-Need Convective End-point PCR (for μ Array)
Speed (minutes, typ.)	30-60 (w/o hyb.)	20-40	10-30	10-30	10-20	10-30 (w/o hyb.)
Parallelization (reactions/instrument)	++	++	Limited, but possible	+(+)	+(+)	Limited, but possible
Ease of use	-	-	++	-	-	++
# bp	up to >2000	up to >2000	typ. <500	up to >2000	up to >2000	up to >2000
Multiplexing (amplification)	++	+ (limited by # of dyes)	-- (often only possible with multiple wells)	++	+ (limited by # of dyes)	++
Targets per run	up to 100 (multiplexing + microarray)	<= 6	1-3 (?)	up to 100 (multiplexing + microarray)	<= 6	up to 100 (multiplexing + microarray)
Assay translation from Lab-PCR	++	++	- (different primers, reagents, ...)	+	+	+
Market readiness	++	++	++	+	+	-

SARS-CoV-2
gold standard

Majority of SARS-CoV-2
Point-of-Need molecular
diagnostic solutions

This work

This work

Open Innovation Test Bed *NextGenMicrofluidics*

21 partners covering the **entire value chain** from design to manufacturing of microfluidic devices

Design & Simulation



Materials



Electronics manufacturer



Bioprocess



Process development



Microfluidics development & manufacturing



Medical sensors



Cell culture solutions



Research



Open Innovation Test Bed *NextGenMicrofluidics*

Open for broad range of applications

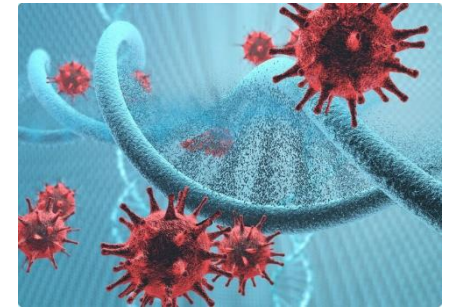
DEMO CASE 1

Biosensors for Food Safety Monitoring and Medical Diagnostics



DEMO CASE 2

Sars-CoV-2 antibody detection



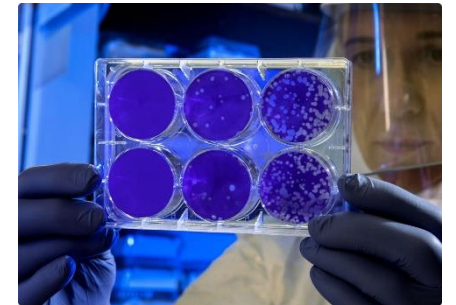
DEMO CASE 3

Smart Phone Enabled Home Diagnostics for Potassium in Blood



DEMO CASE 4

Cell Culture Devices for Pharmaceutical Testing



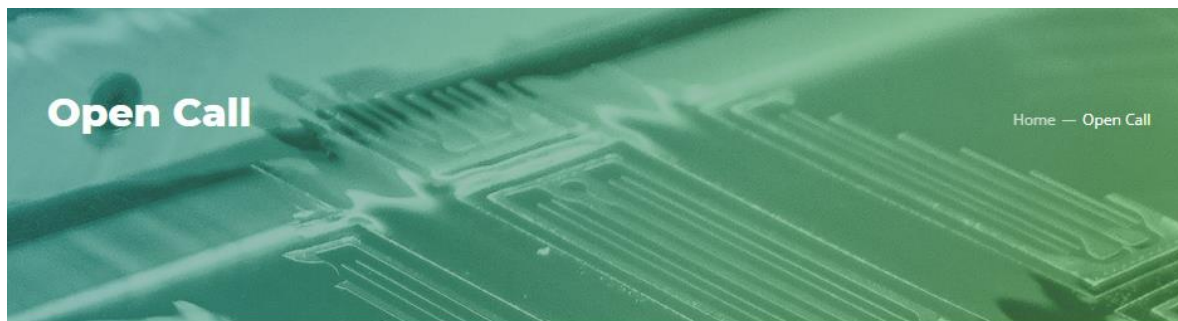
DEMO CASE 5

Sensors for Bio-Process Monitoring



Single Entry Point *Microfluidic Innovation Hub*

<https://www.nextgenmicrofluidics.eu/microfluidics-innovation-hub/>



GUIDELINE FOR APPLICANTS

Accelerate your Microfluidic Innovation

Scope of the NextGenMicrofluidics Open Call

The NextGenMicrofluidics Open Call provides a wide range of development support services in the field of Microfluidics to SMEs or Large Enterprises (LE). The goal is to accelerate the development and commercialization of innovative solutions enabled through foil based microfluidic chips (lab-on-a-foil systems) or microfluidic composite devices with foil based components.

✓ **Open call is now open**

OUR SERVICES

What We Offer

We develop and produce customized microfluidic lab-on-a-foil systems.

NextGenMicrofluidics will implement technologies and services that allow maximal adaptability to a vast majority of potential customer inquiries in microfluidics.



Simulation Based Design

We design the optimal structures for your microfluidic system.



Assay Development

We develop biochemical and molecular assays for your specific requirements.



(Bio)Functionalization

We deposit and immobilize your (bio)functional material in your lab-on-a-foil.



Material Development

We develop resins, functional inks or selective membranes for your microfluidic system.



Mastering of Structures

We prototype your required 3D-structures and complex nanopatterns on a large scale.



Chip Production

We offer unique roll-to-roll based production processes for continuous high throughput manufacturing of your microfluidic consumables.

THANK YOU



<https://www.nextgenmicrofluidics.eu/>



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